## Notes1 ECE 2500 Digital Logic To the First Exam ©2025 Prof. Dean R. Johnson

# **Lecture Topics:**

- The Digital World
- Boolean Algebra
- Logic Gates & Circuits
- minterms and K-maps
- Maxterms and K-maps

### THE DIGITAL WORLD

Major Application of Digital Logic: the design of processor chips in computers and mobile devices.

• Classic iPod (4th generation 2004)

From: electronics.howstuffworks.com/ipod3.htm



Photo credit: apple.com

• Display (320 x 240 pixel LCD)

From: electronics.howstuffworks.com/lcd2.htm

• Click Wheel (capacitive sensing controller) From: electronics.howstuffworks.com/ipod4.htm

• PortalPlayer SOC processor (dual core)

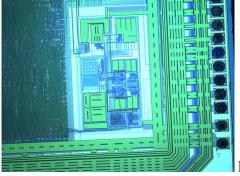


Photo credit: microblog.routed.net

- Memory (SDRAM 32 MB)
- Hard drive (30 GB)
- **iPhone** 16 Pro differences (2024)

From: https://en.wikipedia.org/wiki/List\_of\_iOS\_devices



Image credit: apple.com

- 6 GB memory
- 128-1012 GB solid-state drive
- Touch HDR display (2556 x 1179 pixel color OLED)
- o 64 bit Apple A18 Pro SOC processor
  - Hex-core CPU
  - Hex-core GPU
  - 16-core NPU



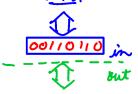
Image Credit: Apple

Digital Logic Components: these are the digital building blocks that will be studied in this course.

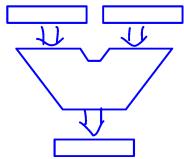
• **Register** (holds various forms of digital data)

• **Port** (a register interfacing data to/from the outside world)

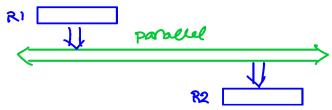




• ALU (adds contents of 2 registers)



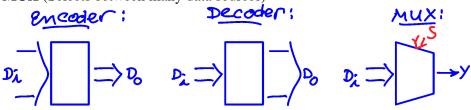
• **Bus** (A path by which data may flow from one register to another in parallel)



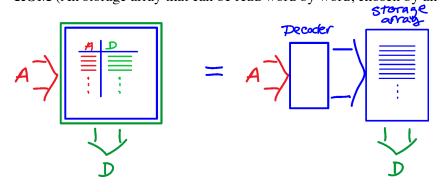
• **USB cable** (A path by which data packets may be transferred serially to ports from a hub)



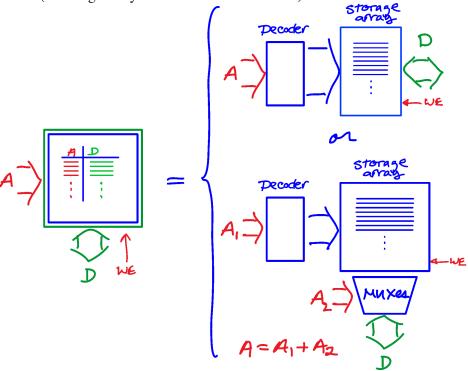
- **Encoder** (Encodes or compresses data)
- **Decoder** (Decodes or expands data. Also used to make memory location selections)
- MUX (Selects between many data sources)



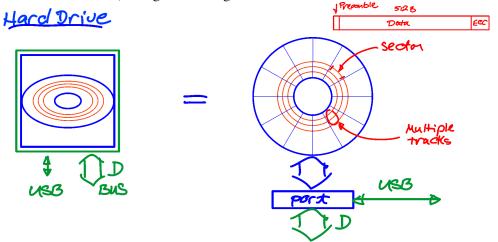
• ROM (An storage array that can be read word by word, chosen by an address)



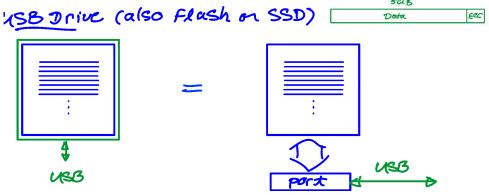
• RAM (A storage array that also can be written to)



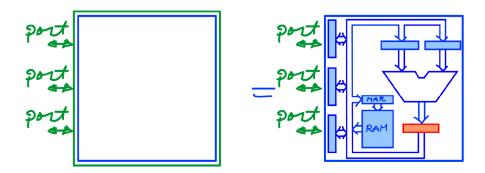
• Hard Disk Drive (A magnetic storage device from which blocks of data can be stored and read



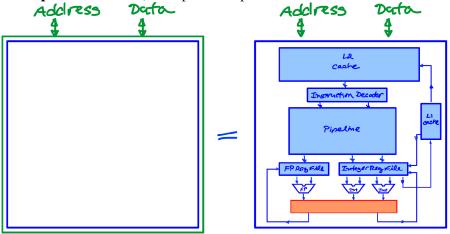
• USB drive (A ROM device which can transfer data in blocks over a USB cable)



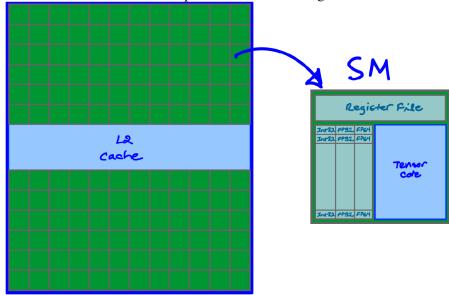
• Microcontroller MCU (A processing device consisting of an ALU, registers, ports and RAM)



• Microprocessor CPU (More powerful processor that has extensive memory and multiple ALUs)



- Graphic Processing Unit GPU
  - The H100 consists of 144 Streaming Multiprocessors (SM)
  - Each SM has a tensor core capable of fast matrix algebra



- A GPT or Grot AI Large Language Model (LLM) application requires:
  - 64-256 GPUs for inference
  - 25,000 GPUs for training

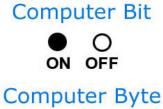
# **Digital Data Types**

• Numeric



Graphic credit: techspirited.com

- Beginnings:
  - bit (b) defined by Claude Shannon as "basic information digit" (1948)
  - byte (B) coined by IBM researcher Werner Buchholtz (1964)



ComputerHope.com Image credit: ComputerHope.com

• A new bit used in Quantum Computing is the Qubit:

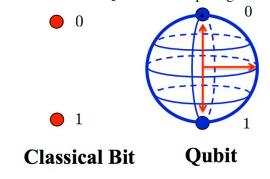
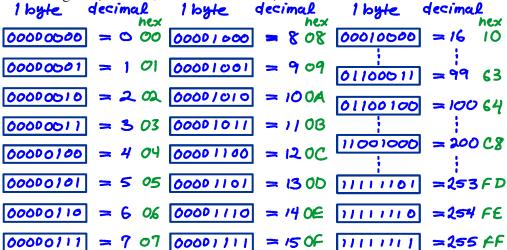


Image credit: IBTimes UK

- Integers in a byte (8 bits)
  - Total unsigned (0 -> 255, 256 total members)



• Example: Hexadecimal and decimal

• Comparison of decimal, binary, octal and hex:

Decimal	Binary	Octal	Hexadecimal	
0	<b>o</b>	0	0	
1	1	1	1	
2	<b>10</b>	2	2	
<i>3</i>	11	<i>3</i>	<i>3</i>	
4	100	4	4	
<i>5</i>	101	<i>5</i>	<i>5</i>	Red 1 and 2 = "Carry"
<i>6</i>	110	<i>6</i>	<i>6</i>	A,B,C,D,E,F = extra hex digits
7	111	7	7	, -, -, -, -, -, -, -, -, -, -, -, -,
<b>8</b>	1000	10	<i>8</i>	Important number conversions
<b>9</b>	1001	11	<b>9</b>	to remember:
<b>10</b>	1010	12	A	
11	1011	13	В	$(10)_{10} = (1010)_2 = (A)_{16}$
12	1100	14	C	$(11)_{10} = (1011)_2 = (B)_{16}$
13	1101	<i>15</i>	D	
14	1110	16	E	
<i>15</i>	1111	<i>17</i>	F	
16	10000	<i>20</i>	10	

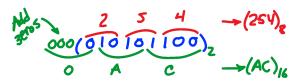
- Fractionals in a byte

Example:  

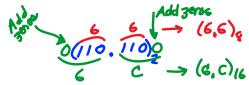
$$(109600) = 1 \times 2^{-1} = .5$$
  
 $C = 8 + 1 \times 2^{-2} = .35$   
 $+ 1 \times 2^{-5} = .03125$   
 $0 \times .C = .78125$ 

- Integer conversions between binary, octal and hex
  - Octal: group in 3 bits
  - Hex: group in 4 bits

Example #1: Convert (010101100)<sub>2</sub> to base 8 and 16



Example #2: Convert (110.110) 2 to base 8 and 16



- Juxtapositional notation:
  - Integer, radix point and fraction

$$N = number$$
  
=  $(a_{n-1} \ a_{n-2} ... \ a_2 \ a_1 \ a_0 .. \ a_{-1} \ a_{-2} \ a_{-3} ... \ a_{-m})_r$   
Integer | Fraction  
radix point

■ *Examples:* (radix = base)

$$(353.12)_{r=10} = 3 \times 10^{2} + 5 \times 10^{1} + 3 \times 10^{0} + 1 \times 10^{-1} + 2 \times 10^{-2} = 1 \times 2^{3} + 0 \times 2^{2} + 1 \times 2^{1} + 0 \times 2^{0} + 0 \times 2^{-1} + 1 \times 2^{-2}$$

$$General Polynomial:$$

$$N = number$$

$$= \sum_{n-1}^{n-1} a_{i}r^{i}$$

$$= \sum_{i=-m}^{n-1} a_{i}r^{i}$$

$$= \sum_{i=-m}^{n-1} a_{i}r^{i}$$

$$= \sum_{i=-m}^{n-1} a_{i}r^{i}$$

$$= a_{n-1}r^{n-1} + a_{-1}r^{-1} + a_{-1}r^{-1} + a_{-1}r^{-1} + a_{-1}r^{n-1} + a_{$$

- Non-numeric
  - Characters
    - ASCII: 1 B for each of  $2^8 = 256$  English, control and special characters (Latin-1)



789ABCDEF From: http://www.asciitable.com/

ASCII: "A" = 
$$01000001$$
 =  $41$ 

"B" =  $01000010$  =  $42$ 

"C" =  $01000011$  =  $43$ 

:

"ECE 2500" =  $4543452032353030$ 

E C E  $492500$  =  $86465$ 

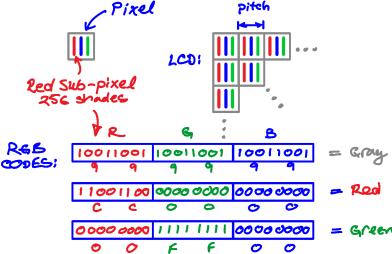
■ UNICODE: 2<sup>24</sup> ~17 million characters with code points spread over 2 or 3B (UTF-16 or 24). Handles international characters & emoticons



From: https://unicode.org/emoji/charts/full-emoji-list.html

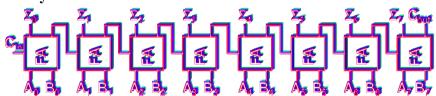
• Color Codes

From: howstuffworks.com/lcd5.htm



- More html examples: immigration-usa.com/html\_colors.html
- 24 bit color ->  $2^{24}$  ~ 17 million colors
  - Red 1 B => 256 shades
  - Green 1 B => 256 shades
  - Blue 1 B => 256 shades

## **Binary arithmetic:**



• Bit by bit addition is done right to left, with carry bits

• Examples: Adding

3 00011 5 00101 5 00101 
$$\frac{1}{7}$$
  $\frac{1}{7}$   $\frac{1}{7}$ 

- Subtraction can be done by employing **borrow bits**, or more simply, by adding something called a 2's complement.
  - Examples:

• The concept of a *complement* of a decimal number:

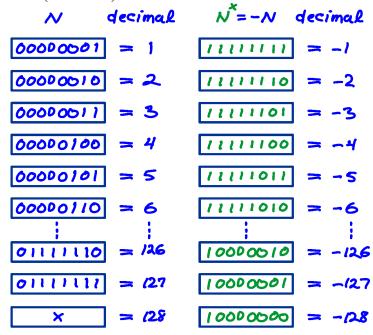
- 2's complement procedure:
  - $\circ$  Reverse all the bits of N
  - Add I to the result. This is  $N^*$ .
  - The sign of  $N^*$  (as well as N) is shown by the most significant bit: 0 = + 7; 1 = -6
  - Examples:

Examples:

$$N = 6 = 00110$$
 $11001 \text{ Step#1}$ 
 $+1 \text{ Step#2}$ 
 $-N = N^2 = -6 = 11010$ 
 $1100 \text{ what is } -N?$ 
 $00001 \text{ Step#1}$ 
 $+1 \text{ Step#2}$ 
 $00010 = N : -N = -2$ 

- All the 2's complement numbers that fit into a byte.
  - 127 positive numbers N (sign bit = 0)
  - 128 negative numbers  $N^*$  (sign bit = 1)

■ Zero (not shown)



## **Error Correction Codes (ECC):**

• Provides self-correction of errors that occur in the data when transporting data

• Scratched disk alter recorded data:



From: hardwaresecrets.com/

• Cosmic rays flip one bit in a 4GB chip everyday:



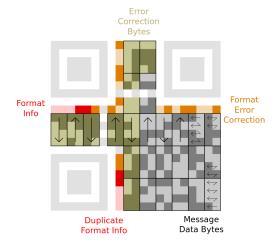
From: spectrum.ieee.org/

• Defaced QR code:



From: hwww.i-programmer.info

• Reed-Solomon ECC code in QR:



en.wikiversity.org/wiki/Reed%E2%80%93Solomon\_codes\_for\_coders

Quiz #1 & selected solutions





(Photo credit: Vic Lee, King Features Syndicate)

### Some Preliminaries...

Binary numbers can also be used to represent truth or logic values.

**Logic defined**: the process of classifying information.

**Binary logic** (or more commonly, *digital logic*) is the process of classifying information into two distinct classes, e.g.

```
(TRUE, FALSE) = truth values
(Yes, No)
(CLOSE, OPEN) = relay positions
blown, intact = fuse state
(ON, OFF) = switch positions
(1, 0) = binary numbers, or (Logic 1, Logic 0)
```

Logic design is based upon the three logic operators

## **Binary Logic Operations (Variables)**

AND: z = x•y
 OR: z = x+y
 NOT: z = x¹

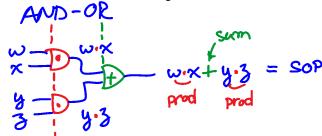
### **Binary Logic Operations**

OR	XOR	AND
0 + 0 = 0	$0 \oplus 0 = 0$	$0 \bullet 0 = 0$
0 + 1 = 1	$0 \oplus 1 = 1$	$0 \cdot 1 = 0$
1 + 0 = 1	$1 \oplus 0 = 1$	$1 \cdot 0 = 0$
1 + 1 = 1	$1 \oplus 1 = 0$	$1 \cdot 1 = 1$

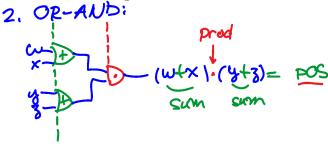
# Two Level Logic Circuits with AND/OR/XOR gates:

From: computer.howstuffworks.com/boolean1.htm

• AND-OR circuits (sum of product = SOP)



• OR-AND circuits (product of sum = POS)



These circuits can also be described algebraically with the use of an algebra system for logic variables called...

### **Boolean Algebra**

• Fundamental properties of Boolean Algebra: Each x, y and z are elements of  $B = \{0,1\}$ 

1. Identities: (P3, P4) (Dual)  

$$x+0=x$$
  $x \cdot 1 = x$   
 $x+1=1$   $x \cdot 0 = 0$   
Also Idempotency: (P6)  
 $x+x=x$   $x \cdot x = x$ 

2. Commutativity: (P1)

$$x+y=y+x x • y = y • x$$

3. Associativity: (P2)

$$x+(y+z) = (x+y)+z$$
  $x \cdot (y \cdot z) = (x \cdot y) \cdot z$ 

4. *Distributivity*: (P8)

$$x+(y \circ z) = (x+y) \circ (x+z)$$
  $x \circ (y+z) = x \circ y + x \circ z$ 

5. Existence of the complement: (P5)

There exists an element x', called NOT x, such that

$$x+x'=1 x \cdot x'=0$$

6. *Involution*: (P7) (x')' = x

7. *Absorption*: (P12)

$$x+xy=x$$
  $x(x+y)=x$ 

8. Adjacency: (P9)

$$xy+xy'=x$$
  $(x+y)\bullet(x+y')=x$ 

9. **DeMorgan's Law**: (P11)

$$(x+y+z)' = x'y'z'$$
  $(x \cdot y \cdot z)' = x'+y'+z'$ 

- **Duality**: Left and right hand properties above are *duals* 
  - A dual may be derived by interchanging
    - 1 and 0
    - (AND) and + (OR)

• Examples:

$$x+0=x$$
  $x\cdot(x+y)=x$   
 $x\cdot 1=x$   $x+xy=x$ 

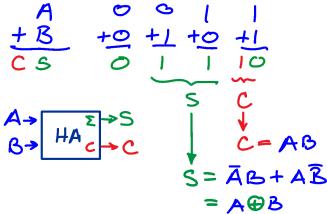
## **Boolean Functions and Logic Circuits**

- Boolean function f
  - $\circ$  f(A, B, C) is an algebraic expression of A, B, C
  - $\circ$  **A**, **B**, **C** are Boolean variables
- Boolean functions are implemented by logic circuits
- Boolean functions may be simplified, resulting in simpler logic circuits
- Circuits and functions may be verified by constructing a truth table
- *Example #1*:
  - Derive a logic circuit from a Boolean function:

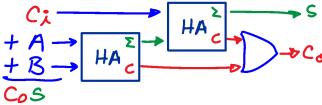
$$f(A_1B_1C) = A_1B + A_1B_1C = SOF$$
 $= sum of products$ 
 $Circust(i)$ 
 $A = D + A_1B_1C$ 
 $A = D + A_1B_1C$ 
 $A = D + A_1B_1C$ 
 $A = D + A_1B_1C$ 

• *Example #2*:

• Derive a Boolean function for a half adder:



• Make a full adder from two half adders:



- Example#3
  - Simplify the Boolean function of *Example#1* by pattern matching terms with the Boolean properties above:

Boolean Algebra
(pattern matching)

$$f = AB + ABC v$$
 $x + xy = x$ 

Pattern

if  $f = AB$ 

AB

Circuit 2

• Compare before and after circuits with a truth table:

ABC	2) AB	minter ABC	m ()   f= AB+ ABC/
000	00	0 0	0+0=0
010	0	0 0	0+0=0 0+0=0 0+0=0
100	0	0	0+0=0
1111	U .	~ 500	ne 9

• Example #4: More simplifications

$$f = ABC + B$$
 $ABC + B$ 
 $ABC + ABC$ 

ABC + ABC

 $ABC + ABC$ 
 $ABC + AB$ 

**Quiz #2 & selected solutions** 

= (A+B) C.D

#### LOGIC GATES AND CIRCUITS

DeMorgan's Laws Shows Equivalent Graphical Symbols for Logic Gates: Examples are given to describe

• NAND gate drawn with an OR symbol

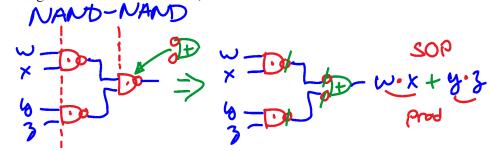


• NOR gate drawn with an AND symbol

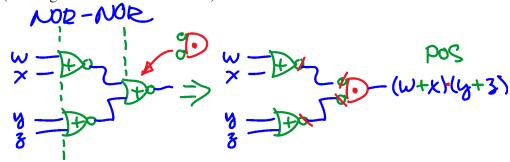
• NOTs built from NANDs, NORs and XORs

# Two Level Logic Circuits with Other Gates: Examples are given to describe

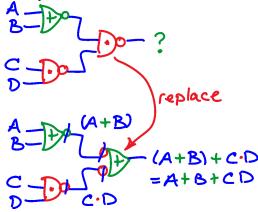
• **NAND-NAND** circuits = **AND-OR** circuits; makes *SOP* functions (Leading NAND looks like an OR)



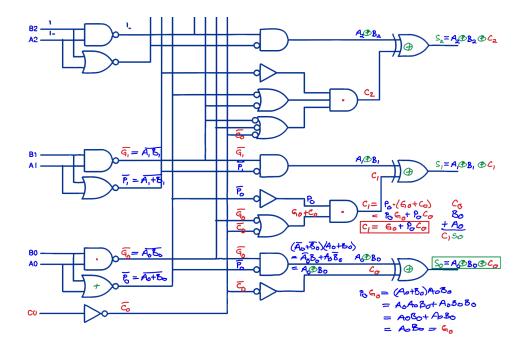
• **NOR-NOR** circuits = **OR-AND** circuits; makes *POS* functions (Leading NOR looks like an AND)



• Example: NAND-NOR Combination



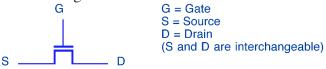
- Example: Carry-lookahead adder logic
  - Most heavily designed circuit in the history of electronics
  - NOT, NAND, NOR, XOR combination
  - Gate fronts and backs match so bubbles cancel



### **CMOS Implementation of Logic Gates**

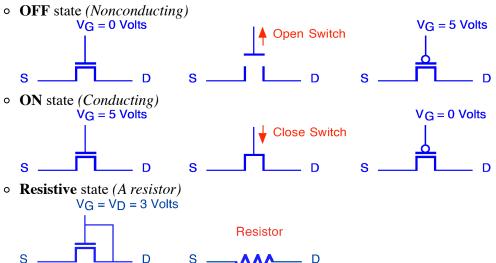
Examples are shown to implement NAND, NOR, and NOT gates from elementary NMOS and PMOS transistors.

- **CMOS** transistors = NMOS plus PMOS
- Current flows between the Source and the Drain
- The Gate voltage controls the conduction value between the Source and Drain:



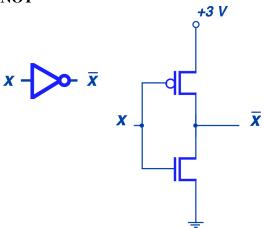
The NMOS transistor may be configured to operate in one of three different states, as determined by the voltage at the gate terminal  $V_{G}$ :

• Three states of a **NMOS** and **PMOS** transistors:

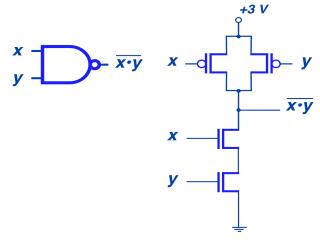


• NAND, NOR and NOT gates can be constructed from two to four transistors.

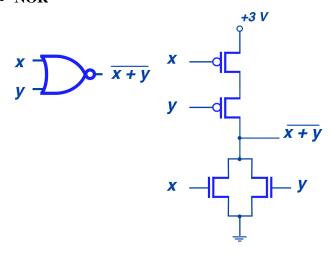
 $\circ$  NOT



• NAND

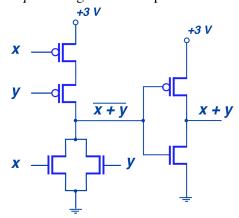


• NOR



- AND and OR gates
  - Require at least six **CMOS** transistors.

• Example: OR gate = NOR plus NOT



- Integrated circuit layout for NOT, NAND and NOR gates, using CMOS.
- Zoom down inside an IC to see gates!

## **Quantum Computing Implementation of Logic Gates**

• Pauli X (NOT) gate

10> State becomes 11> State

$$|0\rangle$$
 —  $|1\rangle$ 

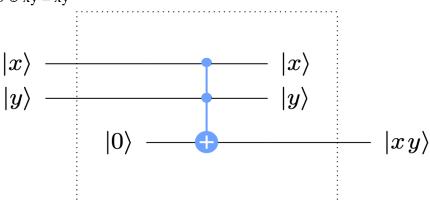
• **CNOT** gate (using Toffoli)

10> State becomes 11> State if the Control is 11>

$$|1\rangle$$
  $|1\rangle$ 

• AND gate (using CCNOT Toffoli)

 $0 \oplus xy = xy$ 

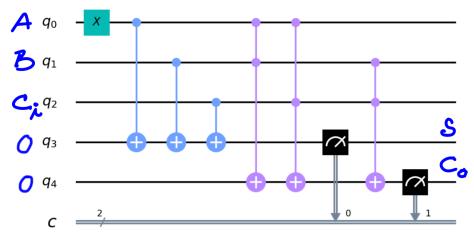


• H gate

10> State becomes 50% superimposed with 11> State

$$|0\rangle$$
 —  $\frac{1}{\sqrt{2}}(|0\rangle + |1\rangle)$ 

• Example Quantum Full Adder Circuit



(Image: thequantuminsider.com)

Quiz #3 & selected solutions

### **MINTERMS**

Suppose we want to expand a certain SOP function  $f_I$  into canonical form whereby each resulting product term contains a literal of every independent variable of  $f_I$ .

$$f_1(A_1B_1C) = \overline{A_1B} + B_1\overline{C} + A_1BC = SOP$$

$$= \overline{A_1B_1C+C} + \overline{A_1B_1C} + \overline{$$

The product terms above are called **minterms**, the properties of which are now be presented.

## **Minterm Properties and Notation**

• A minterm is a product term which produces a single 1 in a truth table

	"12	11/13	11.17	<b>''</b> '7		
raw ABC	ABC	ABC	ABC	ABC	fi fi	
0 000	0	0	6	C	0 1	_
1 001	0	0	0	0	10	
3 011	0	<i>l</i>	0	0	10	
4 100	0	0	0	0	0	
6 110	00	0	0	0	1 0	

- The minterm which yields a 1 in row i is denoted as minterm  $m_i$
- Express *f* in terms of minterms:
  - Compose a minterm list for f. (An atomic list)

• Example:  

$$f_1 = \overline{ABC} + \overline{ABC} + \overline{ABC} + \overline{ABC}$$
  
 $= m_2 + m_3 + m_6 + m_7$   
 $= \sum m(2,3,6,7)$ 

- Additional properties of minterm lists
  - $\circ$   $\mathbf{f} = \Sigma \mathbf{m} (row \# s \text{ where } \mathbf{f} = 1)$
  - $\circ f' = \Sigma m(row \# s \ where f = 0)$
  - $\circ \Sigma m(all\ row\#s) = 1$
- Minterm index i
  - Obtained by determining the row code for which  $m_i = 1$
  - Example:

$$\overline{ABC} = | \text{ where } ?$$

$$0 10 \text{ in } 1002$$

$$ABC = M_2$$

Quiz #4 & selected solutions (also includes *Maxterms* discussed below)

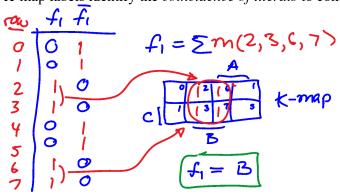
#### K-MAPS

### Karnaugh Maps

What is a K-map? It is a graphical tool that quickly finds minimal algebraic forms of Boolean functions. The **SOP** forms are discussed here; **POS** forms are described in a later section.

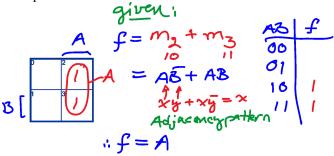
### **Karnaugh Map Properties**

- Each cell in a K-map for a function f corresponds to a row of the truth table describing f
- Cell i is a place mark for minterm  $m_i$ .
- K-map labels identify the *coincidence of literals* to combine adjacent minterm.

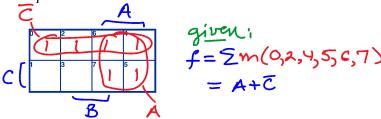


## Sizes of K-maps

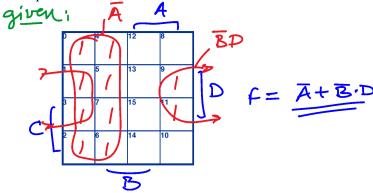
• Example: 2 variable



• Example: 3 variable

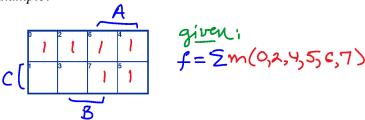


• Example: 4 variable



## Procedure for Plotting SOP Functions on a K-map

- **Determine the minterms**  $m_i$  contained in f (found by observing the rows where f = 1 in the truth table).
- Plot the 1's of the function to be minimized on the K-map.
  - For each minterm  $m_i$  in f, enter a 1 in cell i.
  - Example:

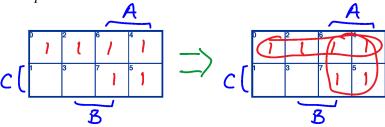


• For each *don't care* contained in f, enter a d (or x) in the associated K-map cell (see example later).

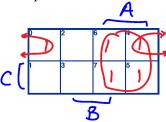
### Procedure for reading minimal SOP expressions from K-maps

- Draw **loops** around **adjacent 1**-entries (cells with **1**'s) in largest groups possible.
  - Group size in a power of two (e.g. 1 cell, 2 cells, 4 cells, 8 cells, etc.)

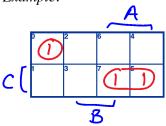
• Example:



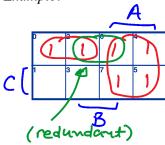
- Cells over the left and right edges, or the upper and lower edges are also defined to be adjacent.
  - Example:



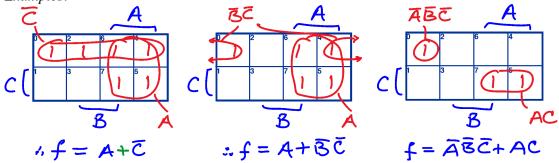
- 1-entries not adjacent to other 1-entries are circled as groups of one.
  - Example:



- Discard redundant groupings
  - Discard those entries covered entirely by other groups
  - Example:



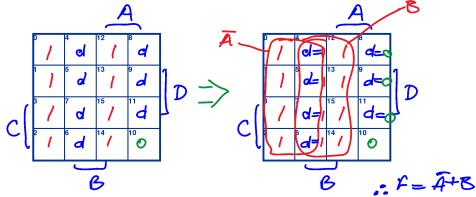
- For each group (as seen in the several examples above),
  - **Read** off the **coincident literals**, by exploiting K-map labels
  - **AND** those literals together to form products formed by the groups
  - **OR** the resulting products to create a SOP expression
  - Examples:



### Map Simplification Resulting from Don't Cares

- Don't care = d (or X) = {0,1} (either a 0 or a 1)
- Group 1-entries as before, but

- Also include any *d*-entries which serve to increase the size of the group of 1's
- Treat unused *d*-entries as **0**-entries
- Must have at least one 1-entry in all groups
- Example:



• Never group cells consisting **entirely** of don't care entries. This results in a redundant group.

Quiz #5 & selected solutions (includes POS usages)

#### **MAXTERMS & K-MAPS**

### **Maxterm Properties and Notation**

Now we want to consider expanding a certain POS function  $f_2$  into canonical form whereby each resulting sum term contains a literal of every independent variable of  $f_2$ .

$$f_2(A,B,C) = (A+B) \cdot (\overline{A}+B+\overline{C}) \cdot (\overline{A}+B+\overline{C}) = POS$$

$$= (A+B+C) \cdot (A+B+\overline{C}) \cdot (\overline{A}+B+\overline{C}) \cdot (\overline{A}+B+\overline{C})$$

$$= (A+B+C) \cdot (A+B+\overline{C}) \cdot (\overline{A}+B+\overline{C}) \cdot (\overline{A}+B+\overline{C})$$

$$= canonical POS$$

The sum terms above are called **Maxterms**, the properties of which now follow.

• A **Maxterm** is a sum term which produces a single **0** in a truth table

	n=3	Mo	M,	_M4	.,-M5		
(M)	ABC!	(A+B+C)	(A+B+C)	(A+B+C)	(A+B+C)	42	fz
O	000	O		1	1	0	1
1	001	1	O	1	1	O	- 1
2	010	)		1	1	l	0
3	011	1	I	1	1	1	O
4	100	1	1	0	)	O	- 1
5	101	1		1	٥	0	1
6	110	1	1	)	1	1	0
7	111	J	1	1	1		0

- Maxterm which yields a  $\theta$  in row i is denoted as maxterm  $M_i$
- Expressing f in terms of Maxterms:
  - Compose a Maxterm list for f. (An atomic list)

• Example:

$$f_2 = (A+B+C)\cdot(A+B+C)\cdot(A+B+C)\cdot(A+B+C)$$

$$= M_0\cdot M_1\cdot M_4\cdot M_5$$

$$= TTM(0,1,4,5)$$

- Additional properties of Maxterm lists
  - $\circ$   $\mathbf{f} = \mathbf{\Pi} \mathbf{M} (row \# s \text{ where } \mathbf{f} = 0)$
  - $\circ$   $\mathbf{f}' = \mathbf{\Pi} \mathbf{M} (row \# s \ where \ \mathbf{f} = 1)$
  - $\circ$   $\Pi M(all\ row\#s) = 0$
- Maxterm index *i* 
  - Obtained by determining the row code for which  $M_i = 1$
  - Example:

$$\overrightarrow{A}+B+\overline{C}=0$$
 where?  
 $\overrightarrow{10}$  in  $005$   
 $\overrightarrow{A}+B+\overline{C}=M_{5}$ 

### Other Properties of minterms and Maxterms

- $f = \Sigma m(row\#s) = \Pi M(opposite\ row\#s)$ 
  - $f = \Pi M(row\#s) = \Sigma m(opposite\ row\#s)$
- If  $f = \Sigma m(row\#s)$  then  $f' = \Sigma m(opposite row\#s)$
- If  $f = \Pi M(row \# s)$  then  $f' = \Pi M(opposite row \# s)$ 
  - Examples:

$$f_1 = \sum m(2,3,6,7) = TM(0,1,4,5) = f_2$$
  
 $f_1 = \sum m(0,1,4,5) = TM(2,3,6,7) = f_2$ 

•  $m_i' = M_i$ 

$$M_i' = m_i$$

• Examples:

$$m_{i} + M_{i} = m_{i} + \overline{m}_{i} = 1$$

$$(x + \overline{x} = 1)$$

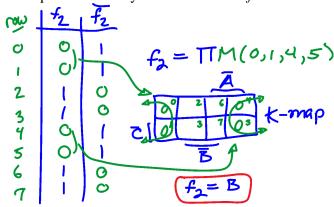
$$m_i \cdot \overline{M}_i = m_i \cdot m_i = m_i$$

$$(x \cdot x = x)$$

## K-Map POS Properties

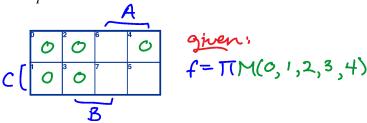
• Cell *i* is a place mark for Maxterm  $M_i$ .

• K-map labels identify the *coincidence of literals* to combine adjacent Maxterms.



### Procedure for plotting and reading minimal POS expressions from K-maps

- Plot the 0's of the function to be minimized on a K-map.
  - For each maxterm  $M_i$  in f, enter a 0 in cell i.
  - Example:



- Draw loops around adjacent 0-entries.
- For each group
  - Read off the complement of the coincident literals covering the group
  - **OR** those literals together to form sums
  - **AND** the resulting sums to create a product
  - Example:

